


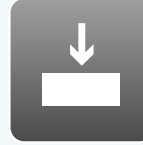

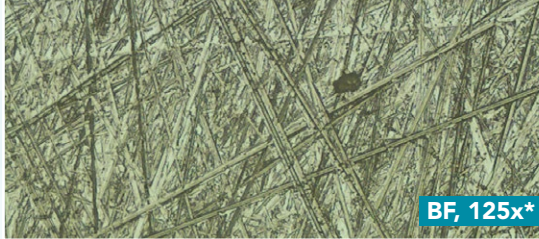
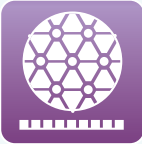


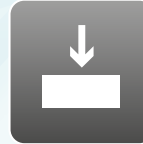





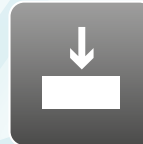

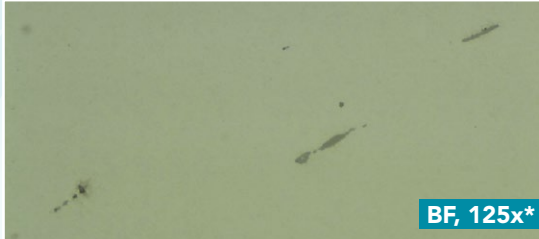


# Aka-Brief #16 Medium Soft Materials 150-400 HV

1						
	Piatto 220	Water	300 rpm	35 N	Until plane	BF, 125x*
2						
	Allegran 3	DiaMaxx Poly 6 µm	150 rpm	35 N	5:00 min	BF, 125x*
3						
	Napal	DiaMaxx Poly 1 µm	150 rpm	30 N	4:00 min	BF, 125x*

Times are stated for a 300 mm preparation system and Forces for an individual 40 mm dia. sample.

On a 250 mm system the times should be increased by 30%, on a 200 mm system by 100%.

With larger samples the force should be increased, with smaller samples decreased.

Time and Force may vary depending on the equipment.

\* Material prepared:  
Soft Steel